

**FABRICATOR****Classification: Hourly****Reports to:** Department Supervisor**2nd SHIFT****Hours: 3:30 PM - MIDNIGHT****Pay: \$17.50 + \$2.00/hr Shift Premium****OVERVIEW:**

The Fabricator will be responsible for bending, shearing, cutting and otherwise forming sheet and structural materials in accordance with engineering and manufacturing specifications to provide a completed assembly, within a specified allotted time, which meets all drawing specifications. Must have a strong commitment to company values of honesty, trust, fairness, and mutual respect.

The duties and responsibilities of the Fabricator include the following:

- Follow all safety rules, company policies and procedures.
- Read and understand a workorder packet and other related documentation to determine what work needs completed and the appropriate processes to be used.
- Read and understand blueprints and Engineering drawings.
- Obtain correct material identified in the work order packet.
- Communicate with production supervisor regarding any non-conformances in shop materials, instructions, or other irregularities. Inform production supervisor on completion of job tasks assigned, including applicable quality checks.
- Successfully operate a variety of equipment, including CNC laser cutter, shear, punch presses, and bending equipment/brake press, to fabricate parts required for tooling fixtures for production.
- Utilizing shop documentation, BOM's, tooling, fixtures, and jugs (as required), selecting the proper material and fabricate a variety of parts to meet production schedules.
- Perform daily, weekly, and monthly maintenance on machines as required to keep machinery and equipment functioning properly and to minimize breakdowns.
- Keep work area neat and clean.
- Complete necessary paperwork.
- Perform other duties as assigned.

JOB PREREQUISITES:

- 0-2 years of experience or equivalent training in fabrication processes.
- Ability to read and comprehend instructions and understand manufacturing documents.
- Must have good math skills and be able to read/use a ruler, tape measure, calipers, and micrometers.
- Ability to define basic/routine problems, evaluate and establish facts and seek solutions to problems.

PHYSICAL/MENTAL REQUIREMENTS:

- Full body movement
- Ability to lift/move, carry, push and/or pull items weighing up to 50 lbs.
- Be able to stand for extended periods of time (5+ hours a day).

- Must be able to work in a noisy environment.
- Exceptionally good eyesight
- Constant alertness

EDUCATIONAL REQUIREMENTS:

- Requires High school diploma or GED