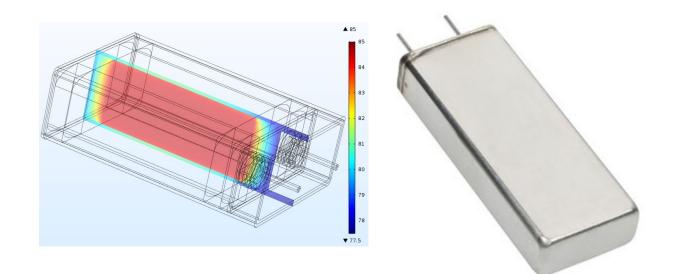
NHR Capacitors Withstand the Heat





Type NHR, Electrolytic Capacitors Withstand the Heat

Offering the highest energy density at high temperature, we'll demonstrate how these low-profile aluminum electrolytic capacitors can replace large banks of wet tantalum capacitors

- Save board space
- Reduce weight
- Reduce Cost
- Improve Reliability





Applications for High Temperature Capacitors (150 °C to 260 °C)

Avionics

Engine Control Systems: -55 °C to 200 °C

- Automotive
 - Engine, Transmission and braking: Up to 250°C
- Down-Hole
 - Logging Tools: Up to 220 °C
 - Measurement While Drilling: Up to 200 °C
 - Completion Tools: Up to 175 °C
- Industrial Inverter
 - Wide Bandgap Semiconductors: Up to 150 °C



Capacitors for High Temperature Application (150 °C to 260 °C)

| | Temp Range | Cap Range | Voltage Range |
|---------------------------------|-----------------------------|-------------------------------|-------------------------|
| MLCC - X7R | -55 to +260 °C | 100 pF to 4 μF | 50-100 Vdc |
| MLCC - COG | -55 to +260 °C | 0.5 pF to 470 μF | 10 - 4000 Vdc |
| Clad Mica | -55 to +200 °C | 1 pF to 1500 pF | 300-1000 Vdc |
| PPS | -55 to +150 °C | 4.7 nF to 10 μF | 50 - 400 Vdc |
| Reconstituted Mica paper | -65 to +260 °C | 10 pF to 10 μF | 1000-100,000 Vdc |
| PVDF | -55 to +200 °C | 1 μF to 100 μF | 100- 600 Vdc |
| Solid Tantalum | -55 to +200 °C | 10 μF to 220 μF | 4- 35 Vdc |
| <mark>Wet Tantalum</mark> | <mark>-55 to +200 °C</mark> | <mark>10 μF to 3000 μF</mark> | <mark>4 - 95 Vdc</mark> |
| Prismatic Aluminum Electrolytic | <mark>-55 to +200 °C</mark> | <mark>50 μF to 4700 μF</mark> | 20- 300 Vdc |

Best Options for High Bulk Storage Capacitance at High Voltage and Temperature



Applications for High Temperature Prismatic Aluminum Electrolytic Capacitors

Harsh environments with extreme temperature: range -55°C to 150 °C

- High capacitance and high voltage power holdup
- Down-hole, mil-aero, and industrial power supplies

Alternative to series-parallel banks of wet tantalum capacitors

- Less weight
- Saves space
- Lower cost
- Improved system reliability



Type NHR, High Temperature Prismatic Aluminum Electrolytic Capacitors

Offers the highest energy density available in lowprofile aluminum electrolytic technology with rated voltages up to 300Vdc.

- 3,000 hr. life @ 150 °C
- Designed for high capacitance bulk storage and filtering applications without derating the voltage
- Laser welded seam prevents dry-out
- Alternative to wet tantalum capacitors
 - Save space, weight and cost
 - Increases reliability
 one device vs. many; fewer PCB connection points



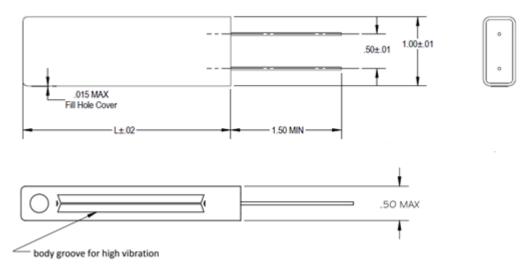


Type NHR, High Temperature Prismatic Aluminum Electrolytic Capacitors

| | | | 120Hz | 20KHz | 150 °C | 150 °C | | | | Surge |
|---------|-----|---------------|----------|----------|--------|--------|-------|-------|--------|-------|
| Voltage | Сар | | 25 °C | 25 °C | Ripple | Ripple | | Width | Length | 25 °C |
| Vdc | μF | P/N | Cat. ESR | Cat. ESR | 120Hz | 20KHz | Case | (in) | (in) | Vdc |
| 75 | 390 | NHR391M075JK0 | 0.538 | 0.206 | 0.75 | 1.58 | 1X1.5 | 1 | 1.5 | 110 |
| 75 | 550 | NHR551M075JA0 | 0.366 | 0.140 | 0.95 | 2.01 | 1X2 | 1 | 2.0 | 110 |
| 75 | 750 | NHR751M075JH0 | 0.268 | 0.103 | 1.15 | 2.44 | 1X2.5 | 1 | 2.5 | 110 |
| 75 | 960 | NHR961M075JB0 | 0.211 | 0.081 | 1.34 | 2.84 | 1X3 | 1 | 3.0 | 110 |
| 100 | 310 | NHR311M100JK0 | 1.048 | 0.402 | 0.54 | 1.13 | 1X1.5 | 1 | 1.5 | 150 |
| 100 | 430 | NHR431M100JA0 | 0.712 | 0.273 | 0.68 | 1.44 | 1X2 | 1 | 2.0 | 150 |
| 100 | 590 | NHR591M100JH0 | 0.521 | 0.200 | 0.83 | 1.75 | 1X2.5 | 1 | 2.5 | 150 |
| 100 | 750 | NHR751M100JB0 | 0.411 | 0.158 | 0.96 | 2.03 | 1X3 | 1 | 3.0 | 150 |
| 150 | 180 | NHR181M150JK0 | 1.088 | 0.417 | 0.53 | 1.11 | 1X1.5 | 1 | 1.5 | 220 |
| 150 | 260 | NHR261M150JA0 | 0.738 | 0.283 | 0.67 | 1.41 | 1X2 | 1 | 2.0 | 220 |
| 150 | 360 | NHR361M150JH0 | 0.541 | 0.207 | 0.81 | 1.71 | 1X2.5 | 1 | 2.5 | 220 |
| 150 | 450 | NHR451M150JB0 | 0.427 | 0.164 | 0.94 | 2.00 | 1X3 | 1 | 3.0 | 220 |
| 200 | 120 | NHR121M200JK0 | 1.107 | 0.424 | 0.52 | 1.10 | 1X1.5 | 1 | 1.5 | 300 |
| 200 | 170 | NHR171M200JA0 | 0.752 | 0.288 | 0.66 | 1.40 | 1X2 | 1 | 2.0 | 300 |
| 200 | 230 | NHR231M200JH0 | 0.551 | 0.211 | 0.80 | 1.70 | 1X2.5 | 1 | 2.5 | 300 |
| 200 | 290 | NHR291M200JB0 | 0.434 | 0.166 | 0.94 | 1.98 | 1X3 | 1 | 3.0 | 300 |
| 250 | 80 | NHR800M250JK0 | 1.500 | 0.575 | 0.45 | 0.95 | 1X1.5 | 1 | 1.5 | 350 |
| 250 | 110 | NHR111M250JA0 | 1.018 | 0.390 | 0.57 | 1.20 | 1X2 | 1 | 2.0 | 350 |
| 250 | 150 | NHR151M250JH0 | 0.746 | 0.286 | 0.69 | 1.46 | 1X2.5 | 1 | 2.5 | 350 |
| 250 | 190 | NHR191M250JB0 | 0.589 | 0.226 | 0.80 | 1.70 | 1X3 | 1 | 3.0 | 350 |
| 300 | 60 | NHR600M300JK0 | 2.547 | 1.273 | 0.37 | 0.64 | 1X1.5 | 1 | 1.5 | 400 |
| 300 | 90 | NHR900M300JA0 | 1.729 | 0.864 | 0.47 | 0.82 | 1X2 | 1 | 2.0 | 400 |
| 300 | 130 | NHR131M300JH0 | 1.267 | 0.633 | 0.57 | 0.99 | 1X2.5 | 1 | 2.5 | 400 |
| 300 | 160 | NHR161M300JB0 | 1.000 | 0.500 | 0.66 | 1.16 | 1X3 | 1 | 3.0 | 400 |

Highlights

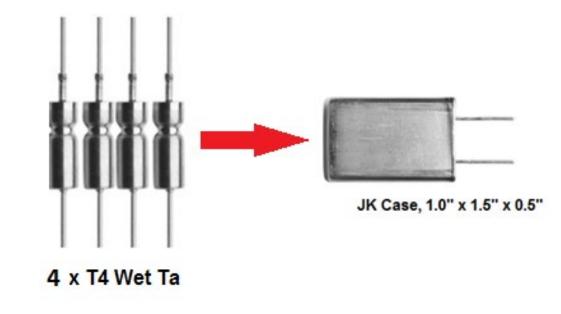
- 3000 hrs @ rated voltage, 150 °C
- Stainless steel case
- Withstands more than 80,000 feet altitude
- 80 g vibration





Prismatic Aluminum versus T4 Wet Tantalum in High Temperature Application

One NHR (JK case) is roughly the same size as 4 x T4 wet tantalum capacitors





Prismatic Aluminum versus T4 Wet Tantalum in High Temperature Application

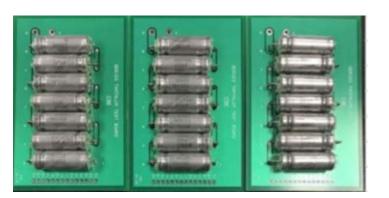
Type NHR capacitors offer significant size, weight and reliability advantages compared with arrays of Wet Tantalum capacitors

- NHR: Up to 300 Vdc @ 150 °C
- Wet Tantalum: Max voltage is 95 Vdc @ 150 °C
 - Wet Tantalum capacitors must be placed in series to achieve high voltage
 - High voltage applications require banks of series-parallel combinations of wet tantalum capacitors
- Using a fewer capacitors reduces size, weight, simplifies board layout and assembly
- Using fewer components improves reliability

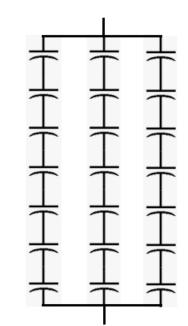


Example: Prismatic Aluminum versus Wet Tantalum in High Temperature Application:

- Customer using 21 Wet Tantalum in bank of 7(series) x 3(parallel)
- Each cap is rated at 220 μF, 100 Vdc @ 85 °C
- Application requires operation at 150°C
- Application requires 20g vibration withstand



Wet Tantalum Bank



Resulting capacitance of bank is 220 μ F/7(s) x 3(p) = 94 μ F

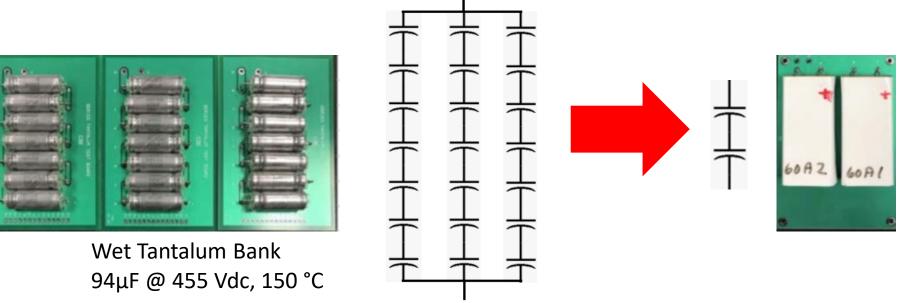
Due to derating requirements for wet Ta, voltage of each cap at 150 °C is 65 Vdc

Resulting voltage of bank is 65 Vdc x 7(s) = 455 Vdc



Example: Prismatic Aluminum versus Wet Tantalum in High Temperature Application:

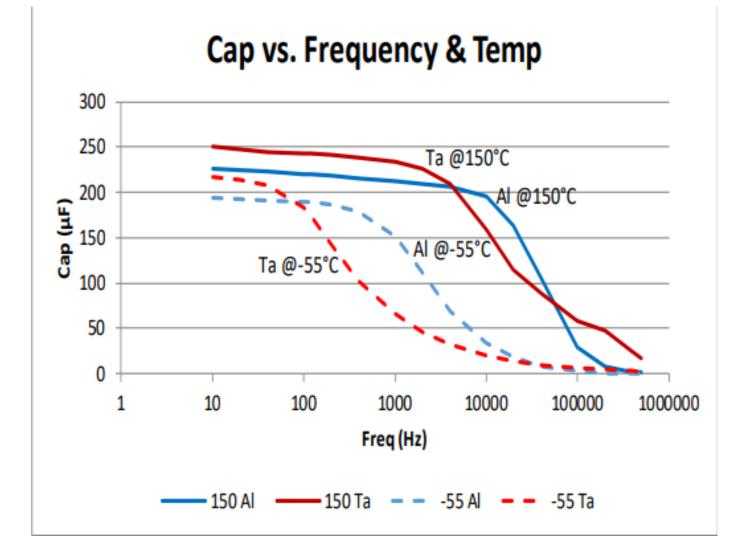
- CDE offered prismatic capacitors, 2 in series
- Each capacitor is rated for 190μF, 250 Vdc @ 150 °C
- Resulting capacitor bank of the CDE solution is rated for 95 μF @ 500 Vdc @ 150 °C



Prismatic Aluminum Electrolytic Bank 95µF @ 500 Vdc, 150 °C



Example: Prismatic Aluminum versus Wet Tantalum in High Temperature Application:

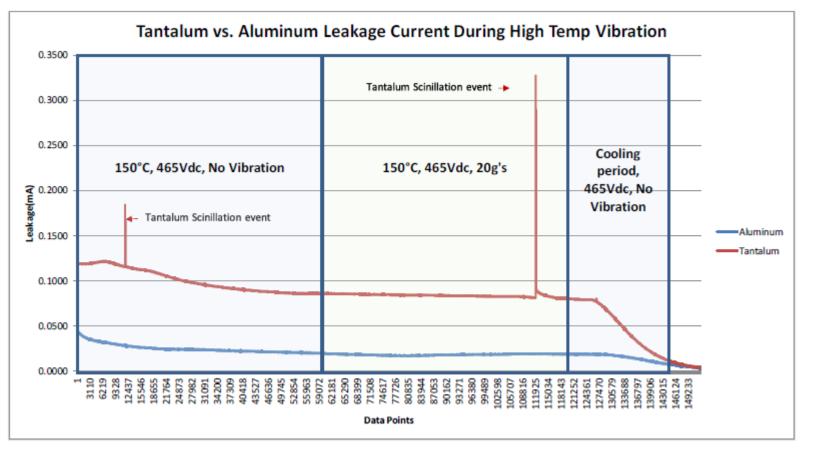




Example: Prismatic Aluminum versus Wet Tantalum in High Temperature Application: Leakage Current

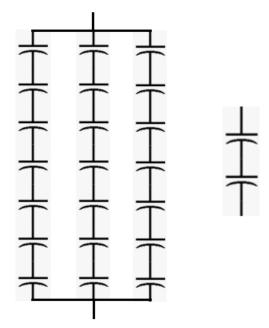
Red: 21 Wet Tantalum in bank of 7(series) x 3(parallel) Blue: 2 prismatic aluminum electrolytic capacitors in series







Example: Prismatic Aluminum versus Wet Tantalum in High Temperature Application: Voltage Sharing Voltage Sharing: @ 150°C @ 20g's Random Vibration



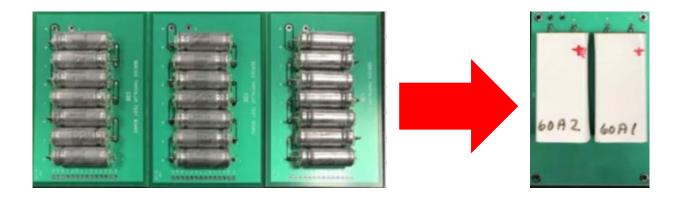
- For both banks, the voltage drop across each capacitor was monitored during the vibration test.
- The Vdc Max Difference is the difference between the highest and lowest measured voltage within each bank.

14 12 10 VDC Max Difference 8 Aluminum Tantalum 4 2 0 10 20 0 30 40 50 60 70 80 90 100 Minutes



Example: Prismatic Aluminum versus Wet Tantalum in High Temperature Application: Summary

| | Capacitance (μF) | Voltage Rating (Vdc) @ 150 °C | Case Volume (in ³) | Max AC 120Hz Ripple (mA) | Weight (g) | Cost(\$) of components |
|----------------------------|---------------------|-------------------------------------|-----------------------------------|--------------------------------|------------|---------------------------|
| Wet Ta Bank 7(s) x 3(p) | 94 | 455 | 3.6 | 2225 | 318 | 1,500 -2,000 |
| Aluminum Bank 2(s) | 95 | 550 | 2.0 | 1560 | 80 | 400 |





Type NHR Summary

- 3,000 hours at rated voltage, 150 C
- Up to 80g vibration withstand
- Tested for altitudes up to 80,000 ft



Use fewer NHR aluminum capacitors versus banks of wet Tantalum capacitors Advantages:

- Smaller size, weight and cost
- Simplifies board layout and assembly
- Improves reliability (fewer components and connection points)

